SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifiers

Product name : Tetramethylammonium hydroxide solution
Product Number : 331635
Brand : Sigma-Aldrich

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich Inc.
3050 Spruce Street
ST. LOUIS MO  63103
UNITED STATES
Telephone : +1 314 771-5765
Fax : +1 800 325-5052

1.4 Emergency telephone number

Emergency Phone # : +1-703-527-3887

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)

Acute toxicity, Oral (Category 2), H300
Acute toxicity, Dermal (Category 2), H310
Skin corrosion (Category 1), H314
Serious eye damage (Category 1), H318
Specific target organ toxicity - single exposure (Category 1), Central nervous system, H370
Specific target organ toxicity - repeated exposure, Dermal (Category 1), thymus gland,
Liver, H372
Short-term (acute) aquatic hazard (Category 2), H401
Long-term (chronic) aquatic hazard (Category 2), H411

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Pictogram

Signal word : Danger
Hazard statement(s)
H300 + H310  Fatal if swallowed or in contact with skin.
H314  Causes severe skin burns and eye damage.
H370  Causes damage to organs (Central nervous system).
H372  Causes damage to organs (thymus gland, Liver) through prolonged or repeated exposure in contact with skin.
H411  Toxic to aquatic life with long lasting effects.

Precautionary statement(s)
P260  Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.
P262  Do not get in eyes, on skin, or on clothing.
P264  Wash skin thoroughly after handling.
P270  Do not eat, drink or smoke when using this product.
P273  Avoid release to the environment.
P280  Wear protective gloves/ protective clothing/ eye protection/ face protection.
P301 + P310 + P330  IF SWALLOWED: Immediately call a POISON CENTER/doctor. Rinse mouth.
P301 + P330 + P331  IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P302 + P350 + P310  IF ON SKIN: Gently wash with plenty of soap and water. Immediately call a POISON CENTER or doctor/ physician.
P303 + P361 + P353  IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340 + P310  IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor.
P305 + P351 + P338 + P310  IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
P307 + P311  IF exposed: Call a POISON CENTER or doctor/ physician.
P362  Take off contaminated clothing and wash before reuse.
P391  Collect spillage.
P405  Store locked up.
P501  Dispose of contents/ container to an approved waste disposal plant.

2.3  Hazards not otherwise classified (HNOC) or not covered by GHS
Rapidly absorbed through skin.

SECTION 3: Composition/information on ingredients

3.2 Mixtures
Molecular weight  :  91.15 g/mol

<table>
<thead>
<tr>
<th>Component</th>
<th>Classification</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tetramethylammonium hydroxide</td>
<td>Acute Tox. 2; Acute Tox. 1; Skin Corr. 1B; Eye Dam. 1; STOT SE 1; STOT RE 1; Aquatic Acute 2; Aquatic Chronic 2; H300, H310, H314, H318, H370, H372, H401, H411</td>
<td>&gt;= 30 - &lt; 50 %</td>
</tr>
</tbody>
</table>
SECTION 4: First aid measures

4.1 Description of first aid measures

General advice
Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

If inhaled
If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact
Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. Take victim immediately to hospital. Consult a physician.

In case of eye contact
Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician. Continue rinsing eyes during transport to hospital.

If swallowed
Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed
The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed
No data available

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media
Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

5.2 Special hazards arising from the substance or mixture
Carbon oxides, Nitrogen oxides (NOx), Hydrogen chloride gas

5.3 Advice for firefighters
Wear self-contained breathing apparatus for firefighting if necessary.

5.4 Further information
No data available
SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures
Wear respiratory protection. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Evacuate personnel to safe areas.
For personal protection see section 8.

6.2 Environmental precautions
Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

6.3 Methods and materials for containment and cleaning up
Soak up with inert absorbent material and dispose of as hazardous waste. Keep in suitable, closed containers for disposal.

6.4 Reference to other sections
For disposal see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling
Avoid contact with skin and eyes. Avoid inhalation of vapour or mist.
For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities
Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Storage class (TRGS 510): 6.1A: Combustible, acute toxic Cat. 1 and 2 / very toxic hazardous materials

7.3 Specific end use(s)
Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

SECTION 8: Exposure controls/personal protection

8.1 Control parameters
Components with workplace control parameters
Contains no substances with occupational exposure limit values.

8.2 Exposure controls
Appropriate engineering controls
Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product.

Personal protective equipment

Eye/face protection
Tightly fitting safety goggles. Faceshield (8-inch minimum). Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin protection
Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact
with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Full contact
Material: Nitrile rubber
Minimum layer thickness: 0.11 mm
Break through time: 480 min
Material tested:Dermatril® (KCL 740 / Aldrich Z677272, Size M)

Splash contact
Material: Nitrile rubber
Minimum layer thickness: 0.11 mm
Break through time: 480 min
Material tested:Dermatril® (KCL 740 / Aldrich Z677272, Size M)

data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail sales@kcl.de, test method: EN374
If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

**Body Protection**
Complete suit protecting against chemicals, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

**Respiratory protection**
Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

**Control of environmental exposure**
Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

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**SECTION 9: Physical and chemical properties**

**9.1 Information on basic physical and chemical properties**

<table>
<thead>
<tr>
<th>Property</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>a) Appearance</td>
<td>Form: liquid</td>
</tr>
<tr>
<td>b) Odour</td>
<td>No data available</td>
</tr>
<tr>
<td>c) Odour Threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>d) pH</td>
<td>&gt; 13 at 20 °C (68 °F)</td>
</tr>
<tr>
<td>e) Melting point/freezing point</td>
<td>No data available</td>
</tr>
<tr>
<td>f) Initial boiling point and boiling range</td>
<td>No data available</td>
</tr>
<tr>
<td>g) Flash point</td>
<td>&gt; 100 °C (&gt; 212 °F) - closed cup</td>
</tr>
<tr>
<td>h) Evaporation rate</td>
<td>No data available</td>
</tr>
</tbody>
</table>
SECTION 10: Stability and reactivity

10.1 Reactivity
No data available

10.2 Chemical stability
Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions
No data available

10.4 Conditions to avoid
No data available

10.5 Incompatible materials
Aluminium, Alkali metals, Strong oxidizing agents, Acids, Acid chlorides, Acid anhydrides, Halogens

10.6 Hazardous decomposition products
Hazardous decomposition products formed under fire conditions. - Carbon oxides, Nitrogen oxides (NOx), Hydrogen chloride gas
Other decomposition products - No data available
In the event of fire: see section 5
 SECTION 11: Toxicological information

11.1 Information on toxicological effects

**Acute toxicity**
No data available

Inhalation: No data available

LD50 Dermal - Rat - 449 mg/kg
LD50 Dermal - Rat - 112 mg/kg
Dermal: No data available
No data available

**Skin corrosion/irritation**
No data available

**Serious eye damage/eye irritation**
No data available

**Respiratory or skin sensitisation**
No data available

**Germ cell mutagenicity**
No data available

**Carcinogenicity**

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

**Reproductive toxicity**
No data available
No data available

**Specific target organ toxicity - single exposure**
No data available

**Specific target organ toxicity - repeated exposure**
No data available

**Aspiration hazard**
No data available

**Additional Information**
RTECS: Not available

Material is extremely destructive to tissue of the mucous membranes and upper respiratory tract, eyes, and skin. Symptoms of exposure may include burning sensation, coughing, wheezing, laryngitis, shortness of breath, headache, nausea, and vomiting. Inhalation of vapors may cause: pulmonary edema, spasm, inflammation and edema of the bronchi, spasm, inflammation and edema of the larynx, To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.
SECTION 12: Ecological information

12.1 Toxicity
   No data available
   Toxicity to daphnia   EC50 - Daphnia magna (Water flea) - 3.0 mg/l - 48 h
   and other aquatic
   invertebrates

12.2 Persistence and degradability
   No data available

12.3 Bioaccumulative potential
   No data available

12.4 Mobility in soil
   No data available

12.5 Results of PBT and vPvB assessment
   PBT/vPvB assessment not available as chemical safety assessment not required/not
   conducted

12.6 Other adverse effects
   An environmental hazard cannot be excluded in the event of unprofessional handling or
   disposal.
   Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods
   Product
   Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a
   licensed professional waste disposal service to dispose of this material. Dissolve or mix
   the material with a combustible solvent and burn in a chemical incinerator equipped with
   an afterburner and scrubber.

   Contaminated packaging
   Dispose of as unused product.

SECTION 14: Transport information

DOT (US)
   UN number: 1835   Class: 8   Packing group: II
   Proper shipping name: Tetramethylammonium hydroxide solution
   Reportable Quantity (RQ):
   Poison Inhalation Hazard: No

IMDG
   UN number: 1835   Class: 8   Packing group: II
   EMS-No: F-A, S-B
   Proper shipping name: TETRAMETHYLAMMONIUM HYDROXIDE SOLUTION

IATA

Sigma-Aldrich - 331635

The life science business of Merck KGaA, Darmstadt, Germany
operates as MilliporeSigma in the US and Canada
SECTION 15: Regulatory information

SARA 302 Components
No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components
This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards
Acute Health Hazard

Massachusetts Right To Know Components
No components are subject to the Massachusetts Right to Know Act.

Pennsylvania Right To Know Components

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Revision Date</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td></td>
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<tr>
<td>Tetramethylammonium hydroxide</td>
<td>75-59-2</td>
<td>2007-03-01</td>
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<tr>
<td>Chloride</td>
<td></td>
<td>-</td>
</tr>
</tbody>
</table>

SECTION 16: Other information

Further information
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The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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