1. PRODUCT AND COMPANY IDENTIFICATION

Product name: 1,1′-Azobis(cyclohexanecarbonitrile)

Product Number: 380210
Brand: Aldrich
Supplier: Sigma-Aldrich
3050 Spruce Street
SAINT LOUIS MO 63103
USA
Telephone: +1 800-325-5832
Fax: +1 800-325-5052
Emergency Phone #: (314) 776-6555
Preparation Information: Sigma-Aldrich Corporation
Product Safety - Americas Region
1-800-521-8956

2. HAZARDS IDENTIFICATION

Emergency Overview

OSHA Hazards
Flammable solid, Irritant

GHS Classification
Self reactive substances (Type D)
Skin irritation (Category 2)
Eye irritation (Category 2A)
Specific target organ toxicity - single exposure (Category 3)

GHS Label elements, including precautionary statements

Pictogram

Signal word: Danger

Hazard statement(s)
H242 Heating may cause a fire.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.

Precautionary statement(s)
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

HMIS Classification
Health hazard: 2
Flammability: 0
Physical hazards: 3

NFPA Rating
Health hazard: 2
Fire: 0
Reactivity Hazard: 3

Potential Health Effects

**Inhalation**
May be harmful if inhaled. Causes respiratory tract irritation.

**Skin**
May be harmful if absorbed through skin. Causes skin irritation.

**Eyes**
Causes eye irritation.

**Ingestion**
May be harmful if swallowed.

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

**Synonyms:** VAZO® catalyst 88 free radical source
1,1′-Azobis(cyanocyclohexane)
ACHN

**Formula:** C_{14}H_{20}N_{4}

**Molecular Weight:** 244.34 g/mol

<table>
<thead>
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<th>Component</th>
<th>Concentration</th>
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<tbody>
<tr>
<td>1,1′-Azobis(1-cyclohexanecarbonitrile)</td>
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<tr>
<td>CAS-No.</td>
<td>2094-98-6</td>
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<tr>
<td>EC-No.</td>
<td>218-254-8</td>
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### 4. FIRST AID MEASURES

**General advice**
Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

**If inhaled**
If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

**In case of skin contact**
Wash off with soap and plenty of water. Consult a physician.

**In case of eye contact**
Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.

**If swallowed**
Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

### 5. FIREFIGHTING MEASURES

**Suitable extinguishing media**
Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

**Special protective equipment for firefighters**
Wear self contained breathing apparatus for fire fighting if necessary.

**Hazardous combustion products**
Hazardous decomposition products formed under fire conditions. - Carbon oxides, nitrogen oxides (NOx)

**Further information**
Use water spray to cool unopened containers.

### 6. ACCIDENTAL RELEASE MEASURES

**Personal precautions**
Use personal protective equipment. Avoid dust formation. Avoid breathing vapors, mist or gas. Ensure adequate ventilation. Evacuate personnel to safe areas. Avoid breathing dust.

**Environmental precautions**
Prevent further leakage or spillage if safe to do so. Do not let product enter drains.
Methods and materials for containment and cleaning up
Sweep up and shovel. Contain spillage, and then collect with an electrically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations (see section 13). Keep in suitable, closed containers for disposal. Contain spillage, pick up with an electrically protected vacuum cleaner or by wet-brushing and transfer to a container for disposal according to local regulations (see section 13).

7. HANDLING AND STORAGE

Precautions for safe handling
Avoid contact with skin and eyes. Avoid formation of dust and aerosols. Provide appropriate exhaust ventilation at places where dust is formed. Keep away from sources of ignition - No smoking. Keep away from heat and sources of ignition.

Conditions for safe storage
Store in cool place. Keep container tightly closed in a dry and well-ventilated place.

Recommended storage temperature: 2 - 8 °C
Vent periodically. Over time, pressure may increase causing containers to burst. Handle and open container with care.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Contains no substances with occupational exposure limit values.

Personal protective equipment

Respiratory protection
Where risk assessment shows air-purifying respirators are appropriate use a full-face particle respirator type N100 (US) or type P3 (EN 143) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Hand protection
Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Eye protection
Safety glasses with side-shields conforming to EN166 Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin and body protection
Impervious clothing, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Hygiene measures
Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Form crystalline
Colour beige

Safety data

pH no data available
Melting point/freezing point Melting point/range: 114 - 118 °C (237 - 244 °F) - lit.
Boiling point no data available
Flash point no data available
Ignition temperature no data available
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<tr>
<td>Upper explosion limit</td>
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<tr>
<td>Vapour pressure</td>
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<tr>
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<tr>
<td>Water solubility</td>
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<td>Partition coefficient: n-octanol/water</td>
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<td>Relative vapour density</td>
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<tr>
<td>Odour</td>
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<tr>
<td>Odour Threshold</td>
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<tr>
<td>Evaporation rate</td>
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</table>

**10. STABILITY AND REACTIVITY**

**Chemical stability**
Stable under recommended storage conditions.

**Possibility of hazardous reactions**
no data available

**Conditions to avoid**
Heat.
Heat, flames and sparks.

**Materials to avoid**
Strong oxidizing agents

**Hazardous decomposition products**
Hazardous decomposition products formed under fire conditions. - Carbon oxides, nitrogen oxides (NOx)
Other decomposition products - no data available

**Thermal decomposition**
Type D

**11. TOXICOLOGICAL INFORMATION**

**Acute toxicity**

- Oral LD50
  no data available

- Inhalation LC50

- Dermal LD50
  no data available

**Other information on acute toxicity**
no data available

**Skin corrosion/irritation**
no data available

**Serious eye damage/eye irritation**
no data available

**Respiratory or skin sensitization**
no data available

**Germ cell mutagenicity**
no data available
Carcinogenicity
IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
ACGIH: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.
NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity

no data available

Teratogenicity

no data available

Specific target organ toxicity - single exposure (Globally Harmonized System)
Inhalation - May cause respiratory irritation.

Specific target organ toxicity - repeated exposure (Globally Harmonized System)
no data available

Aspiration hazard
no data available

Potential health effects

Inhalation May be harmful if inhaled. Causes respiratory tract irritation.
Ingestion May be harmful if swallowed.
Skin May be harmful if absorbed through skin. Causes skin irritation.
Eyes Causes eye irritation.

Signs and Symptoms of Exposure
prolonged or repeated exposure can cause: Nausea, Headache, Vomiting. To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Synergistic effects
no data available

Additional Information
RTECS: Not available

12. ECOLOGICAL INFORMATION

Toxicity
no data available

Persistence and degradability
no data available

Bioaccumulative potential
no data available

Mobility in soil
no data available

PBT and vPvB assessment
no data available

Other adverse effects
no data available
13. DISPOSAL CONSIDERATIONS

Product
Burn in a chemical incinerator equipped with an afterburner and scrubber but exert extra care in igniting as this material is highly flammable. Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.

Contaminated packaging
Dispose of as unused product.

14. TRANSPORT INFORMATION

DOT (US)
UN number: 3226 Class: 4.1 Packing group: II
Proper shipping name: Self-reactive solid type D (1,1'-Azodi(hexahydrobenzonitrile)) (1,1'-Azobis(1-cyclohexanecarbonitrile))
Marine pollutant: No
Poison Inhalation Hazard: No

IMDG
UN number: 3226 Class: 4.1 EMS-No: F-J, S-G
Proper shipping name: SELF-REACTIVE SOLID TYPE D (1,1-AZODI(HEXAHYDROBENZONITRILE)) (1,1'-Azobis(1-cyclohexanecarbonitrile))
Marine pollutant: No

IATA
UN number: 3226 Class: 4.1 (HEAT)
Proper shipping name: Self-reactive solid type D (1,1'-Azodi (Hexahydrobenzonitrile)) (1,1'-Azobis(1-cyclohexanecarbonitrile))

15. REGULATORY INFORMATION

OSHA Hazards
Flammable solid, Irritant

SARA 302 Components
SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components
SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards
Fire Hazard, Acute Health Hazard

Massachusetts Right To Know Components
No components are subject to the Massachusetts Right to Know Act.

Pennsylvania Right To Know Components

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New Jersey Right To Know Components

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California Prop. 65 Components
This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

16. OTHER INFORMATION

Further information
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The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.