



High-power alternative-ion batteries via co-intercalation

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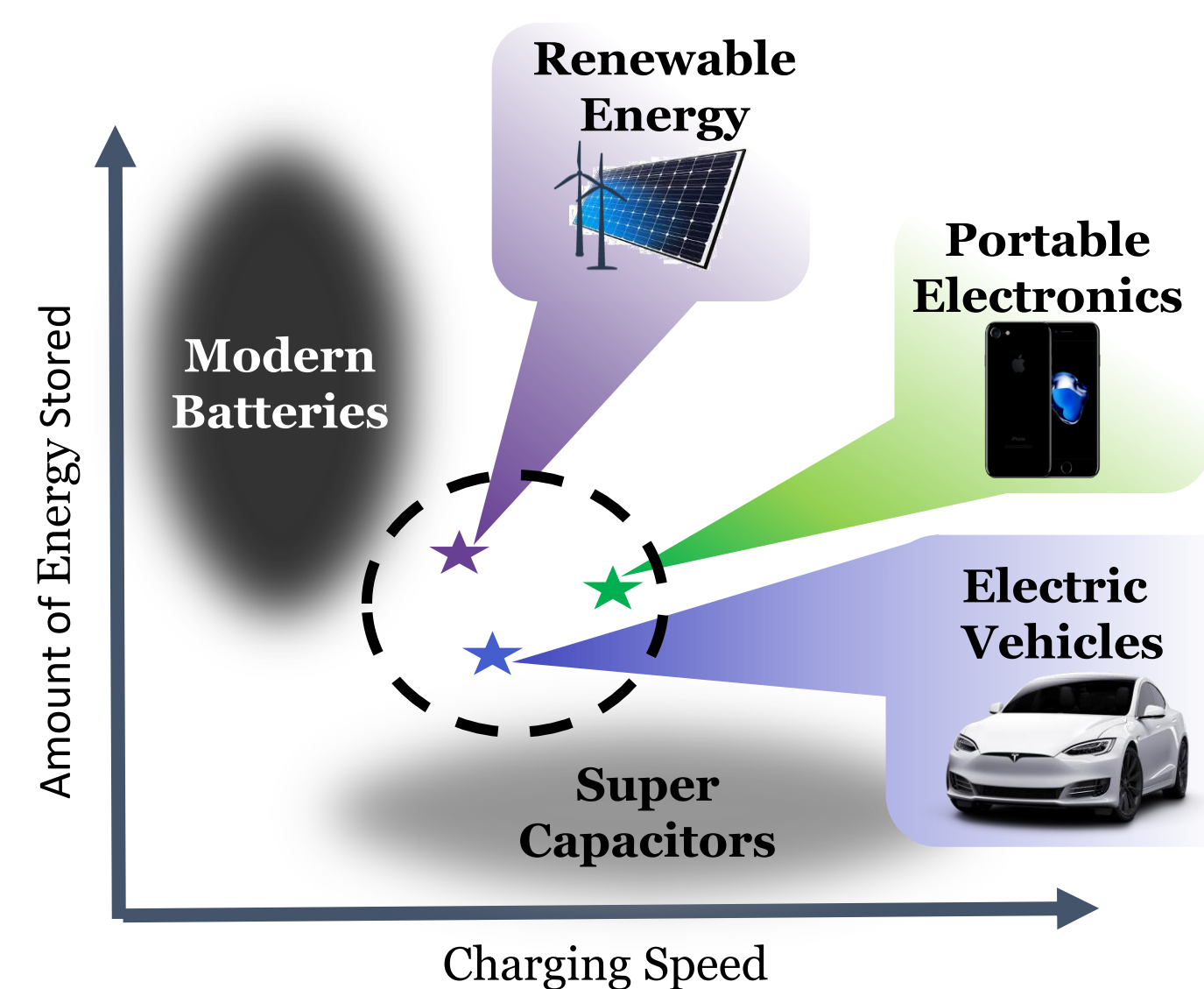
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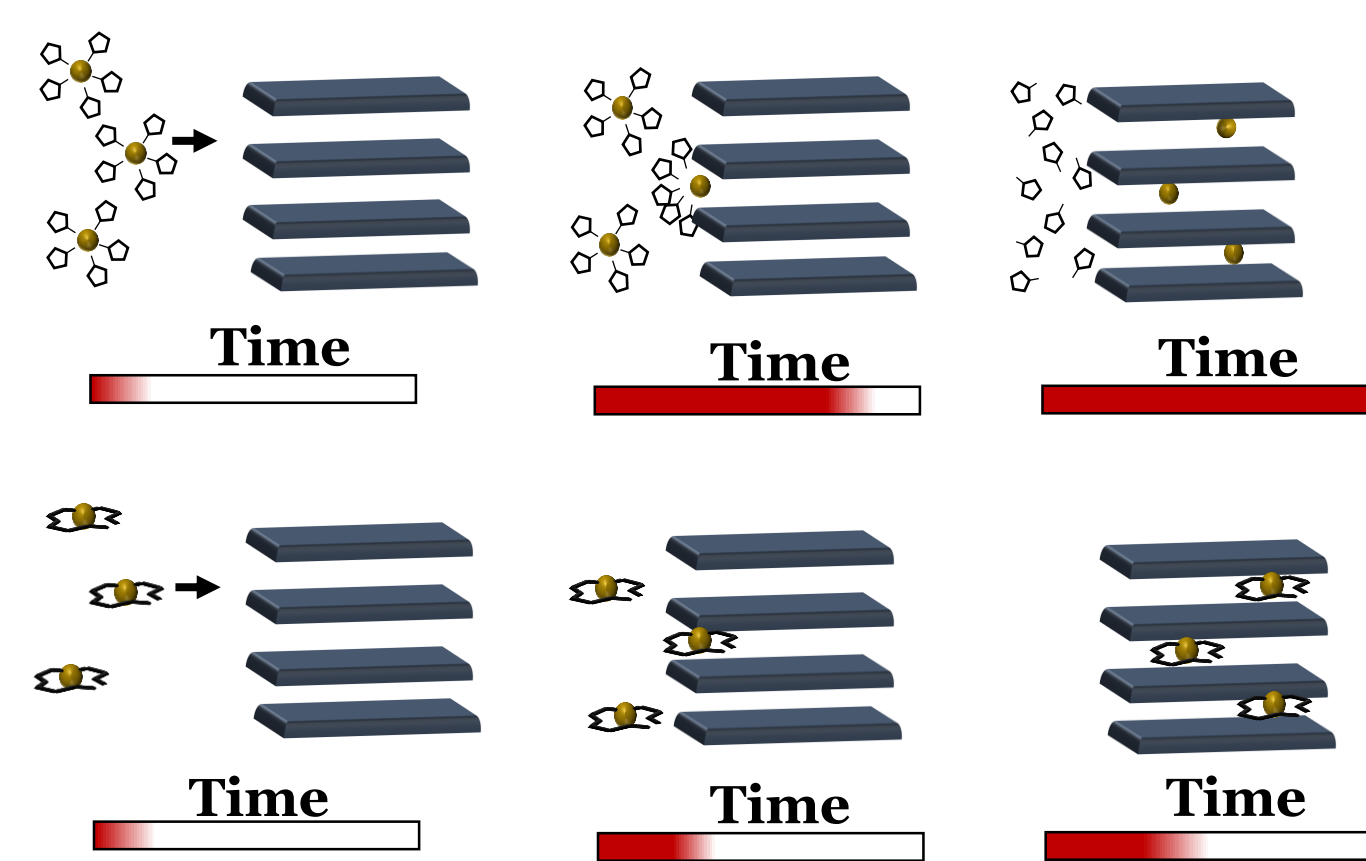
Background

Why is there a need for high-rate batteries?

- Modern energy storage cannot meet demand for **affordable technology with high power & ultrafast charging**



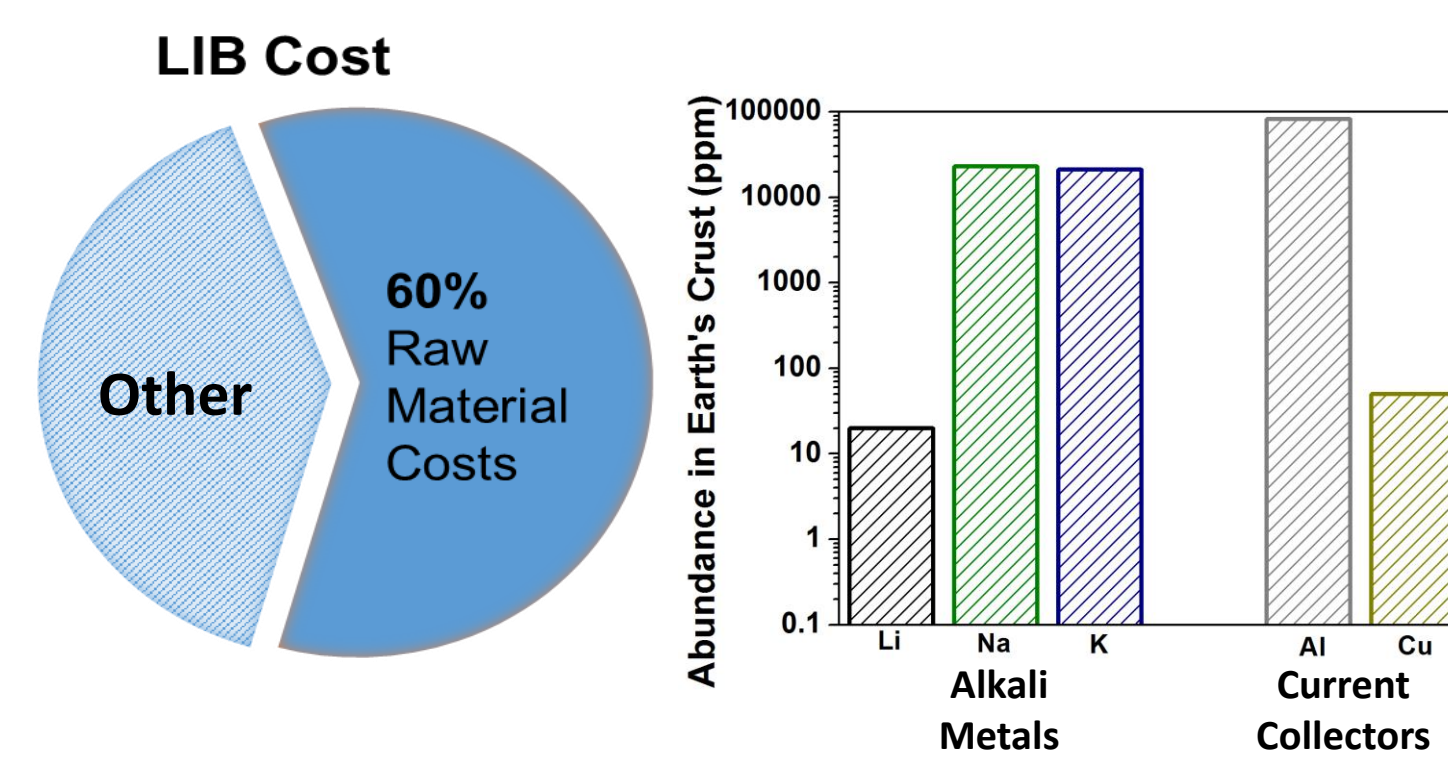
Why is co-solvate intercalation the answer?



- Eliminates the slow step of ion desolvation
- Significantly increases rate of charge storage vs traditional battery set up

Why alternative-ion?

- Na and K are 1000 times more abundant than Li in the earth's crust
- Na and K ion batteries utilize much cheaper current collectors than Li



Battery Fabrication

- Cap
 - Anode
 - Separator
 - Cathode
 - Spacer
 - Spring
 - Cap
- Cathode:** Prussian Blue was synthesized as shown
- Anode:** Graphite with 2-15µm particle size
- Electrolyte:** 1 M NaPF₆/KPF₆ in DEGME

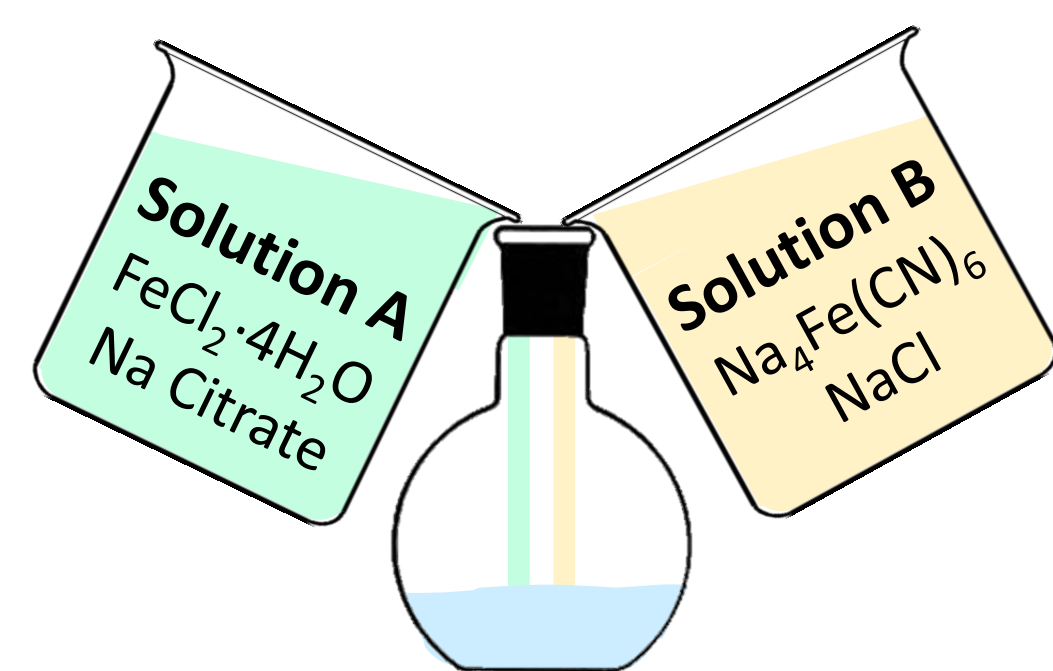


Figure 2. Prussian Blue synthesis schematic

Figure 1. Coin cell configuration

Co-intercalation into Graphite

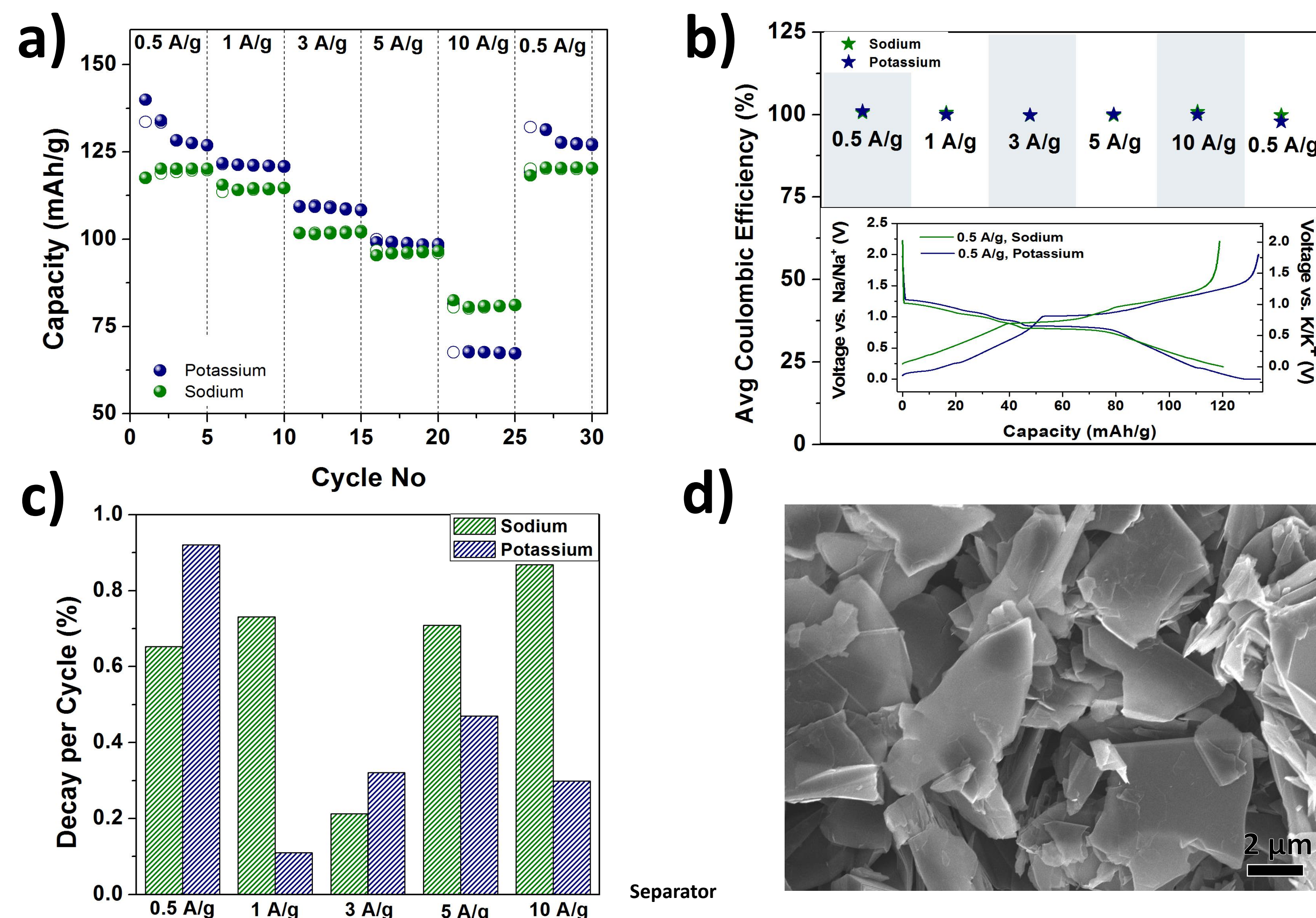


Figure 3. (a) Rate study of alternative ion co-intercalation into graphite (b) cyclic coulombic efficiency and charge-discharge curves (c) decay per cycle (d) graphite structure and SEM image

Potassium and Sodium both display capacities of >100mAh/g in under 2 minutes with coulombic efficiency of >99% and <1% average decay per cycle

A High Rate Cathode

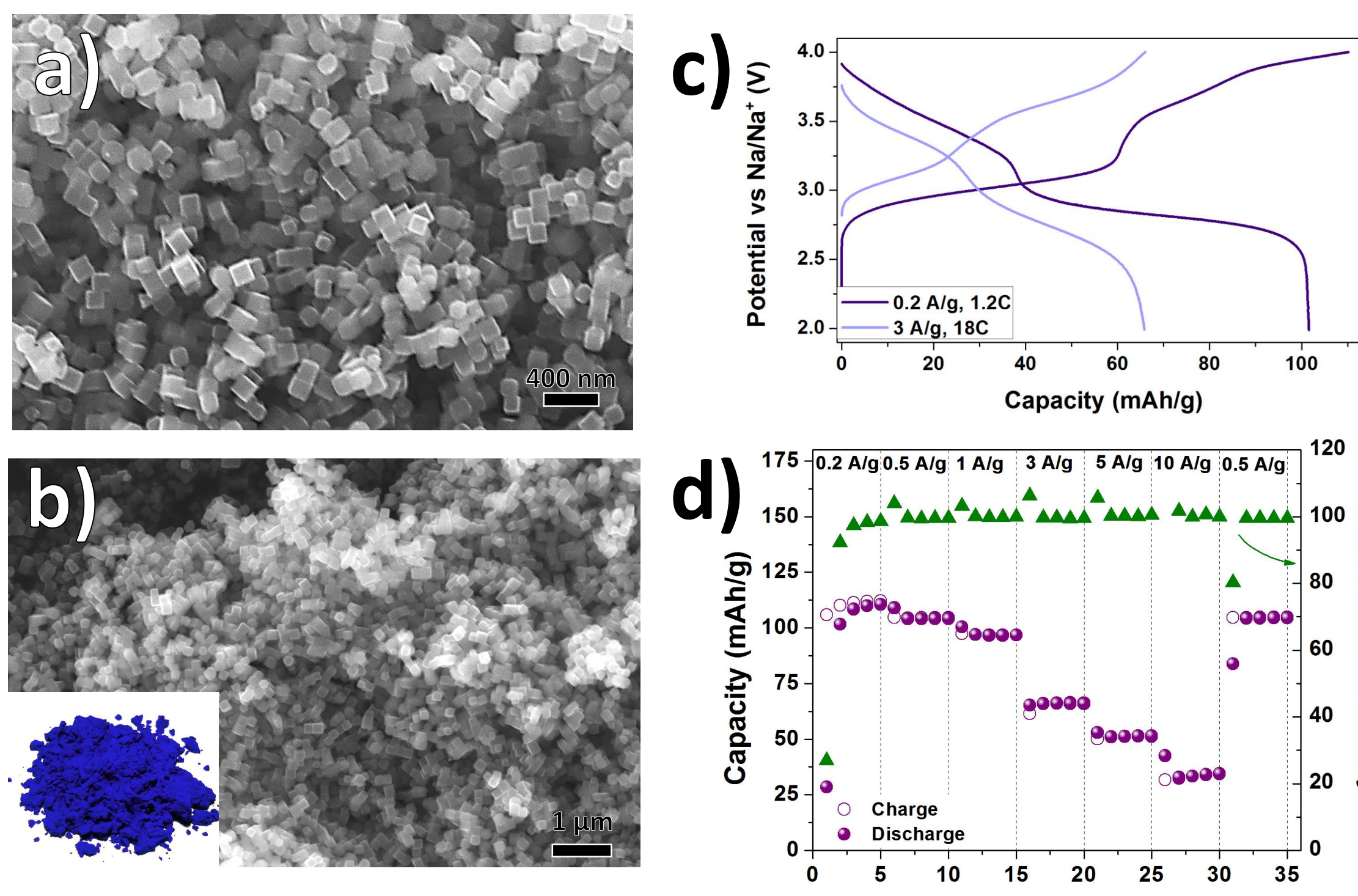


Figure 4. (a,b) SEM images of Sodiated Prussian Blue nanocrystals, (c) charge-discharge curves of cathode at varied rates (d) rate study of Prussian Blue

Sodiated Prussian Blue nanocrystals

- Non-Toxic-in fact, it appears on the World Health Organization's list of essential medicines
- High Capacity- theoretical capacity of 170 mAh/g
- High-Rate Capacity Retention- exhibits capacities of ~100 mAh/g at 7C

Conclusions

- Alternative-ion graphite co-intercalation enables charge >100 mAh/g in less than 2 minutes
- Sodiated Prussian Blue exhibits discharge >95 mAh/g in less than 5 minutes
- A full device based on the co-intercalation phenomenon is designed to meet requirements for implementation in electric vehicles

	Super-Capacitors	Modern Batteries	Alternative-ion Co-Interpolation Devices
Low Cost	✓		✓
High Power	✓		✓
Energy Storage		✓	✓
Low Weight		✓	✓

Figure 5. Qualitative comparison of most common energy storage devices versus designed performance of full cell alternative ion co-intercalation devices

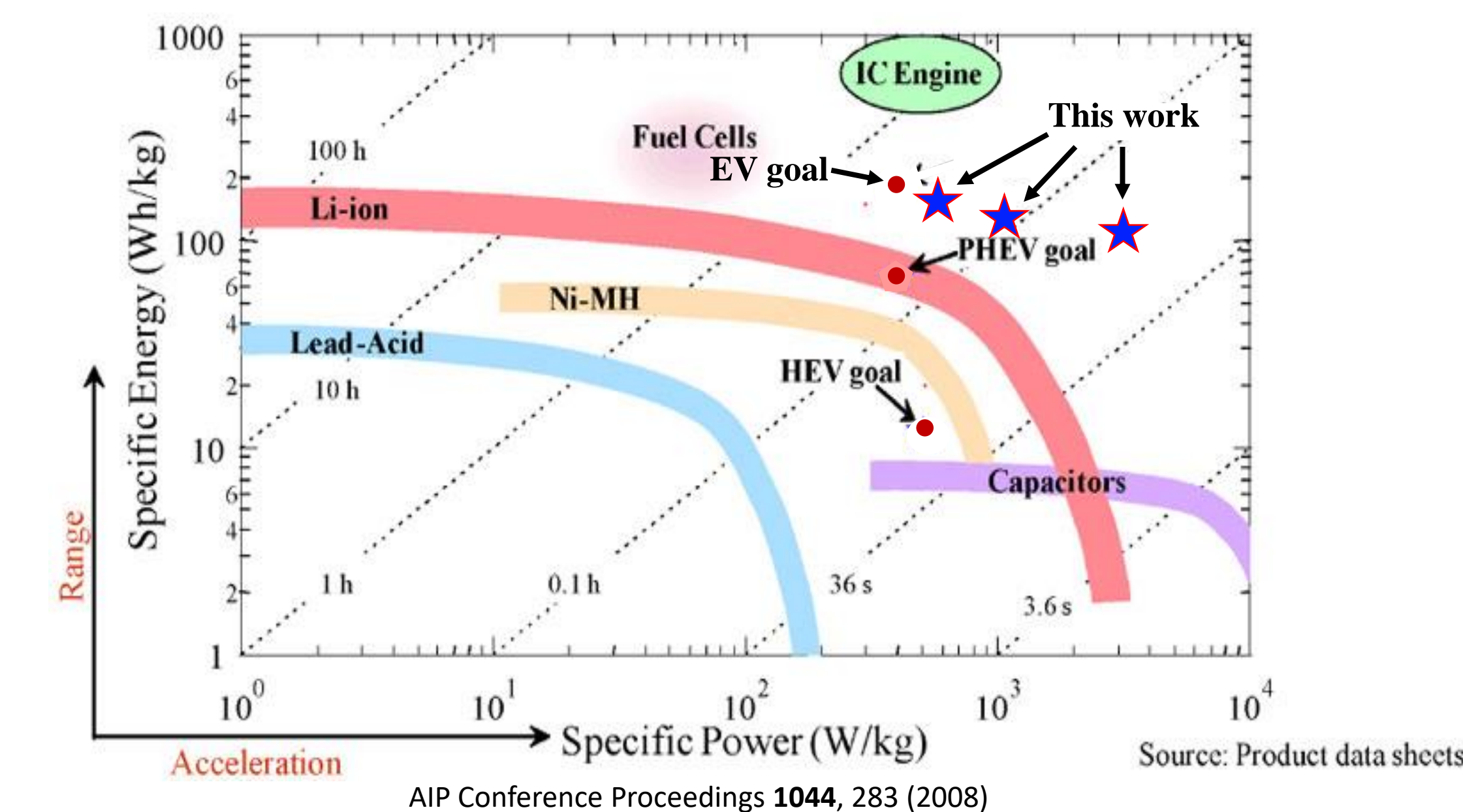


Figure 6. Ragone plot of modern energy storage methods, designed performance of this work, and the demands of emerging vehicle markets

Future Work

Full cell fabrication and characterization

