



# Chemical Vapor Deposition of Atomically Thin Films of MoS<sub>2</sub> for Electro-Optical Devices

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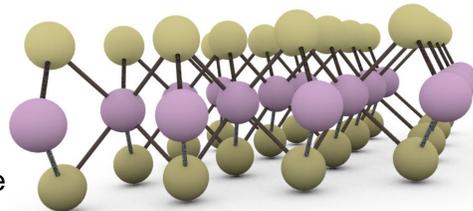
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Funded by NSF grant: DMR 0907619

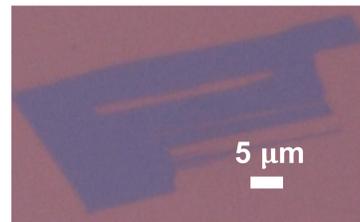
## INTRODUCTION

Monolayer MoS<sub>2</sub>, like graphene, is a molecularly thick, two dimensional material that has promising electrical, mechanical, and optical properties. These properties will allow mono- and few layer MoS<sub>2</sub> to be used in the creation of electronic, optoelectronic, and MEMS devices. A main obstacle to the adoption of MoS<sub>2</sub> devices is an inability to produce large scale, uniform films.



## Why Chemical Vapor Deposition (CVD)?

Mechanical exfoliation yields MoS<sub>2</sub> flakes of high quality but small area, while CVD films cover several square centimeters.

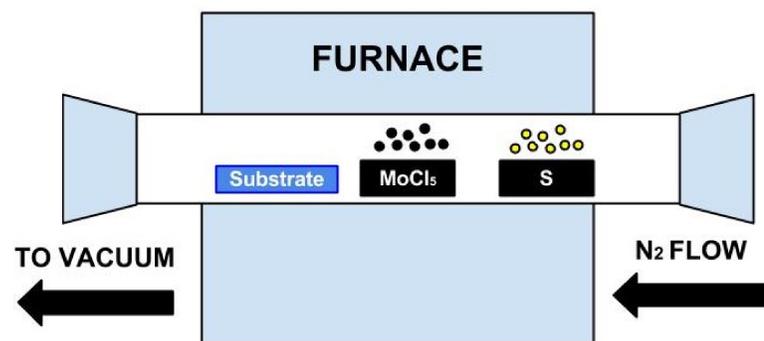


Right: Large Exfoliated Flake < 50 μm in length

## The CVD Method:

Following the work of Yu et al.<sup>1</sup>:

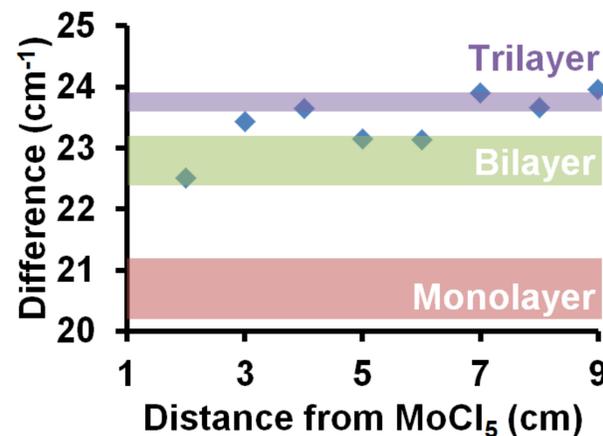
- Materials are loaded
- System is placed under vacuum
- N<sub>2</sub> is introduced at a rate of 50 sccm
- Furnace vaporizes precursor substances
- Precursors form gaseous MoS<sub>2</sub>
- A film of MoS<sub>2</sub> forms on the substrate



## RESULTS

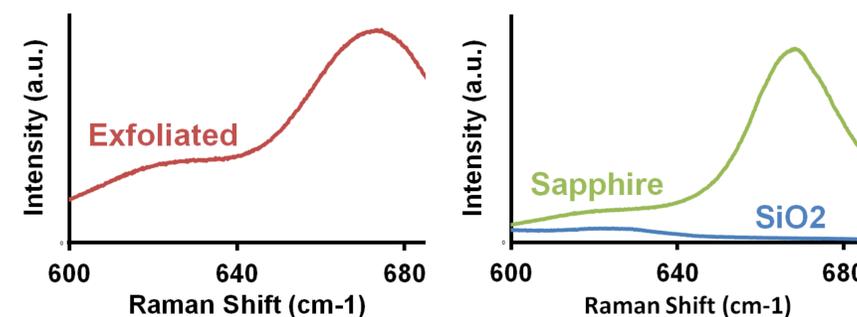
### Uniformity

A crucial measure of film quality is how uniform the growth is over a large area. By probing the Raman spectra, which is a sensitive probe to the thickness of the MoS<sub>2</sub> films, on substrates placed at various locations inside our furnace we can obtain uniform layer thicknesses over distances **greater than 8 cm**.



### Photoluminescence (PL)

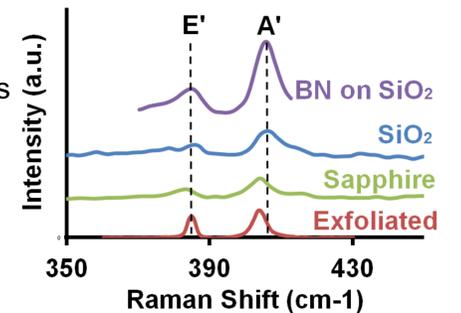
In order for CVD films to be useful for electro-optical device creation, the characteristics of these films must be comparable to those of exfoliated flakes. This is especially true of Photoluminescence.



Films grown on clean crystalline Sapphire produced a much stronger PL signal than ones grown on SiO<sub>2</sub>, however these signals are still weaker than those from exfoliated flakes.

### Substrate Variety

By observing the Raman peaks, we have determined this growth method can be used to create films on a variety of substrates with reasonable similarity to their exfoliated counterparts.



## CONCLUSION

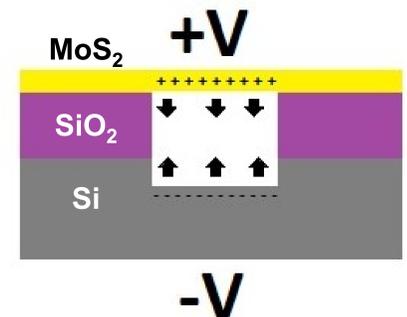
### Analysis

The CVD method...

- Produces large, uniform films
- Creates films with PL spectra with peaks similar to exfoliated flakes but a weaker signal
- Works with a variety of substrates including: Sapphire, Quartz, SiO<sub>2</sub>, and BN film on SiO<sub>2</sub>

### Next Steps

Our present goal is to transfer these films onto a substrate containing microcavities. By applying a gate voltage to the substrate we will be able to deflect the membrane inward. This design will allow us to create electro-optical devices with tunable strain and, therefore, tunable band gap energy<sup>2</sup>.



<sup>1</sup>Yu, Y., Li, C., Liu, Y., Su, L., Zhang, Y., & Cao, L. (2013). Controlled Scalable Synthesis of Uniform, High-Quality Monolayer and Few-layer MoS<sub>2</sub> Films. *Scientific reports*, 3, 1866. doi:10.1038/srep01866  
<sup>2</sup>Conley, H. J., Wang, B., Ziegler, J. I., Jr, R. F. H., Pantelides, S. T., & Bolotin, K. I. (n.d.). Bandgap Engineering of Strained Monolayer and Bilayer MoS<sub>2</sub>, 1–4.